

Sample Test Report

Front sheet



To be completed by Supplier:

Information (Supplier & Part):	
Supplier-Name:	
Supplier-Number:	
Supplier Address (Producing Facility):	
Material Number (of Supplier):	
Index/Version/Date (Supplier):	
Part description (Supplier):	
Order number (Supplier):	
Material number (TADANO):	
Index/Version/Date (TADANO):	
Part description (TADANO):	
Order number (TADANO):	
Inspection decree by Supplier	
☐	The above-mentioned Sample Part have been produced under serial production condition and by using serial production equipment.
☐	The execution of sample inspection has been completed and has been completely and traceable documented in the inspection report.
☐	The complete documentation of the sample inspection is attached to this inspection report.
☐	Miscellaneous:
Approved by (Name/Department of Supplier reasonable):	Signature:

To be completed by TADANO:

Inspection decree by TADANO Quality:	
☐	The above-mentioned Part and the related documentation have been inspected against TADANO Quality guidelines and NO deviation has been observed. The Sample Part and its' related serial supplies of the above-mentioned supplier are herewith released .
☐	The above-mentioned Part and the related documentation have been inspected against TADANO Quality guidelines and deviation has been observed. The Sample Part and its' related serial supplies of the above-mentioned supplier are herewith partly released with additional requirements . (See "Further Information")
☐	The above-mentioned Part and the related documentation have been inspected against TADANO Quality guidelines and deviation has been observed. The Sample Part and its' related serial supplies of the above-mentioned supplier are herewith rejected . (See "Further Information")
☐	Further information / Notes (Requirements for partly approvals, Reason of Part rejections, etc.):
Approval/Rejection by (Name/Department):	Signature:

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To be completed by Supplier:

Requested Inspection / Documentation: */**			
List of sub-suppliers	☐	Measurement Report (Gearing, Fits)	☐
Quality Control Plan / Inspection Plan	☐	Proof of forging degree (Forging ratio)	☐
Proof of volume testing (UT, RT) if required	☐	Weighing protocol	☐
Proof of surface crack testing (MT, PT) if required	☐	X-ray inspection (if required)	☐
Proof of visual inspection (VT)	☐	Test report of the coating (per series, batch, or lot)	☐
Measurement report (per series, batch, or lot)	☐	Rope Certificate	☐
Technical drawing with test characteristics (per series, batch, or lot)	☐	Measurement Report (Diameter, Length)	☐
Test report of the layer thickness measurement (primed/painted components)	☐	Functional test report (Breaking point of rope)	☐
Measurement Report (Flatness, Angularity)	☐	Functional test report (Breaking point of Fitting)	☐
Test report of the pressure test / leak test (per series, batch, or lot)	☐		☐
Proof of ozone resistance (per series, batch, or lot)	☐		☐
Proof of UV resistance (per series, batch, or lot)	☐		☐
Functional test report	☐		☐
Salt spray test	☐		☐
Proof of EMC/EMP	☐		☐
Material data sheet (per series, batch, or lot)	☐		☐
Safety data sheet (per series, batch, or lot)	☐		☐
Test report of the layer thickness measurement (if painted)	☐		☐
Test report of the layer thickness measurement (per series, batch, or lot)	☐		☐
Material certificates (per series, batch, or lot)	☐		☐
Weld Procedure Qualification (WPQ)	☐		☐
Proof of purity / cleanliness (per series, batch, or lot)	☐		☐
Further Information / Document / Inspection: */**			

* It is obligatory to the Supplier to execute and document all required Inspections according to TADANO Purchase Orders, Specifications, technical Drawings and Market Requirements. The above-mentioned Inspection scope shall be understood as a minimum and shall be submitted to TADANO QM for verification and approval.

** In general, execution and certification of the above-mentioned Inspections shall in accordance with TADANO Purchase Orders, Specifications, and technical Drawings. In addition, for special Parts or Circumstances, the Supplier shall define the Scope of required Inspections and Documentation to enable TADANO to implement and operate the above-mentioned Part into its market.